

OPERATION MANUAL FOR DOUGH MOULDER

1. INSTALLATION

Dough Moulder has 4wheels and can be easily moved around.

You will only have to connect the electric power supply to it according to nameplate. The Moulder is ready for start up and operation.

2. OPERATION

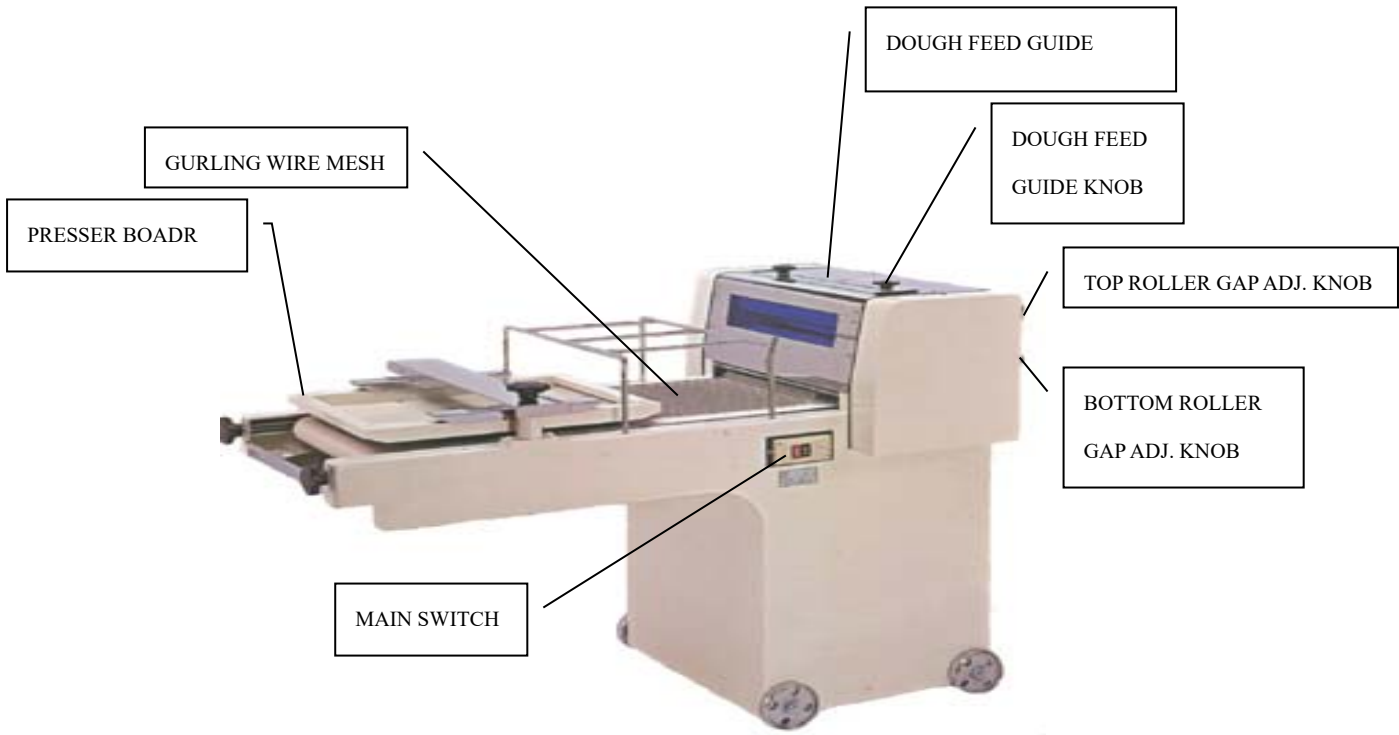
(1) Loosen the two dough feed guide knob and move the dough feed guide on both sides to the right position according to the weight of the dough and tighten the dough feed guide knob again. The position of dough feed guide should be so adjusted the dough feed guide should not touch the dough.

(2) Adjust the top roller and bottom roller gap by the corresponding knob. The gap should be close enough to squeeze out the air inside the dough and get the required diameter and length of the dough piece after molding. But the gap should not be too small to damage the surface of the dough.

(3) Check whether the position of curling wire mesh is alright. Adjust it in case the dough rolling up is too loose or too tight.

(4) adjust the position of presser board to presser board to press the dough piece to the right tightness and to the right length.





DOUGH MOULDER

C/No	DESCRIPTION	Q'TY	C/No	DESCRIPTION	Q'TY	C/No	DESCRIPTION	Q'TY
1	BRACKET	1	41	POWER	1	81	PLATE	1
2	BRACKET	1	42	POLLER	1	82	SHAFT	1
3	ROLLER	3	43	POLLER SHAFT	1	83	BLET	1
4	ROLLER	1	44	SCREW ROD	2	84	CHAIN WHEEL	1
5	BEARING	8	45	HANDLE WHEEL	2	85	PLATE	1
6	SLIDE BLOCK	2	46	BELT PLATE	1	86	WASHER	4
7	SLIDE BLOCK	2	47	BELT	1	87	PIN	6
8	SPRING	4	48	PLATE	1	88	CHAIN WHEEL	1
9	ROD	3	49	PLATE	1	89	CHAIN WHEEL	1
10	SCREW ROD	2	50	CLASS	1	90	CHAIN	1
11	CHAIN WHEEL	4	51	PLATE	1			
12	SCREW ROD	2	52	SPRING	4			
13	CHAIN	2	53	PLATE	2			
14	WIPPER	4	54	BLOCK	2			
15	SPRING	2	55	SCREW ROD	1			
16	SPRING	6	56	SCREW ROD	1			
17	BLOCK	4	57	CHAIN	1			
18	PIN	8	58	CHAIN	1			
19	CHAIN WHEEL	1	59	CHAIN WHEEL	2			
20	KEY	5	60	COVER	1			
21	CHAIN	1	61	HANDLE WHEEL	3			
22	ADJ PLATE	1	62	BRACKET	1			
23	CHAIN WHEEL	1	63	NET	1			
24	BEARING	1	64	SHAFT	1			
25	SPRING	1	65	SHAFT	1			
26	BEARING SET	2	66	CLASS	1			
27	BEARING	6	67	COVER	1			
28	CHAIN WHEEL	1	68	BELT ROLLER	1			
29	BEARING	1	69	COVER	1			
30	BEARING SHAFT	1	70	COVER	1			
31	PLATE	3	71	COVER	1			
32	CHAIN WHEEL	1	72	COVER	1			
33	CHAIN WHEEL	1	73	PLATE	2			
34	KEY	1	74	ROUND SCREW	2			
35	CHAIN WHEEL	1	75	BEARING HOUSING	2			
36	CHAIN WHEEL	1	76	SHAFT	1			
37	KEY	1	77	BELT PULLEY	1			
38	CHAIN	1	78	KEY	1			
39	BASE	1	79	MOTOR	1			
40	WHEEL	4	80	PULLEY	1			

