

BREAD SLICER

Operation Manual



INSTALLATION

Put the Slicer on a stable table and make sure the Slicer seats firmly on the table. If the Slicer vibrates seriously during operation, put paper or rubber pad underneath the frame of the Slicer.

ELECTRIC CONNECTION

Before making electrical connections, check the specifications on the nameplate to make sure they agree with those of your electrical service.

SPECIAL ATTENTION

The operator should not put his fingers into the vibration knives. The last bread cannot be sliced easily. Please do not try to push the last bread with finger from the chute or to take out the bread from front.

Please switch off the Slicer when you clean it.

CHANGE OF BLADES

When Slicer slices the bread slowly, the blades have become dull and must be changed.

TO DISMANTLE THE BLADES

1. Take off cover front (9) and Top Cover (19) .
2. Take off Outgoing Chute (10) .
3. Loosen the screws on Bracket (25)(26) and (28) .
4. Take out Guide Rod (32) and the Frame for Blades (27) can be taken out.
5. Press Spring (29) to take out Blade one by one.

TO REMOUNT THE BLADES

1. Press Spring (29) to put the blades onto the Frame (27) one by one.
2. Put Frame (27) into position and insert the Guide Rod (32) .
3. Tighten the screws on Bracket (25)(26) and (28) .
4. Put in the Outgoing Chute (10) .
5. Mount the Cover Front (9) and Top Cover (19) .

The Parts List Of Bread Slicer Machine

S/No	Description	Remark	Q'TY	S/No	Description	Remark	Q'TY
1	Bracket	L	1	31	Diving Rod Link	∅21mm*110mm	2
2	Bracket	R	1	32	Driving Rod Link	10.3mm*75mm	2
3	Screw Nut	7/8"	1	33	Live Axle		1
4	Handle		2	34	Fixed Rod For Knife Shelf	7/8"*490mm	1
5	Fixed Shaft	5/8*515	3	35	Linking Bar Join Block		1
6	Plastic Lock Block	5/16*1"	3	36	Linking Bar Seat (L)	L	1
7	Division Plate To Toast	L	1	37	Fixed Rod For Knife Shelf	5/8"*280mm	2
8	L Plate Fix Block	1"*515mm	1	38	Bush		4
9	Front Cover		1	39	Linking Bar Seat (R)		1
10	Plate For Receiving Bread		1	40	Drive Pulley		1
11	Pressing Plate To Fixed Base		1	41	Belt	A-29	1
12	Division Plate To fixed Base		1	42	Motor	1/4hp	1
13	Fixed Block		1	43	Division Plate To Toast (R)	R	1
14	L Plate	1"*270mm	2	44	Join Pin		1
15	Bearing	6204ZZ	4	45	Motor Seat (Front)	L	1
16	Acrylic Plate		2	46	Motor Seat (Right)	R	1
17	Upper Slide Board		1	47	Drive Pulley		1
18	Slide Board Fixed Block		3	48	Pulley		1
19	Rear Cover		1	49	Screw Net	3/4"	1
20	Lock Bolt	6mm*15mm	4	50	Plastic Linking Rod		1
21	Guide Bar	L	1	51	Cable		1
22	Guide Bar	R	1	52	Switch Plate		1
23	Slide Board Shaft	3/8"*510mm	1	53	Switch		1
24	Main Shaft	7/8"*515mm	1	54	L Plate		2
25	Knife Shaft		1	55	Circular Sticker		2
26	Knife Shaft		1	56	Motor Cable		1
27	Knife	255mm	31				
28	Knife Blade Fixed Block		62				
29	Spring		31				
30	Tee Tube		1				

