

REV	DATE	BY	DESCRIPTION	ECO #
I	1-10-2019	MAS	REMOVE (II) 9860110, (II) 9862510, ADD (II) 9860102	1121
J	1-11-2019	MAS	REMOVE (II) 9863226, (II) 9863227, (II) 10032, (II) 9863146, ADD (II) 9863229, (II) 9863230, (II) 9861163, (II) 8601262, (II) 6101013, CHANGE QTY. 9861146 FROM 3 TO 4	1122
K	4-2-2019	MAS	REMOVED (II) 70972, ADDED (II) 70912	
L	6-10-2019	MAS	REMOVE (4) 8621052, ADD (4) 10870	1136
M	11-22-2019	MAS	ADD (II) 9861166	1146
N	12-2-2021	MAS	REMOVE (II) 10549, ADD (II) 11431, (II) 10963, (II) 10664, (II) 11434, CHANGE QTY 71011 FROM (II) TO (2)	

QTY.	ITEM #	PART #	TITLE	QTY.	ITEM #	PART #	TITLE
1	66	11431	DECAL, DOUGHXPRESS DOMED 3 X 1	2	33	70870	DMS18 THIN WASHER
1	65	11434	DECAL, FOR SERVICE 2 X .5	6	32	70883	WASHER FLT .640x1.188x.032 SS
1	64	13250	CORD GRIP HEYCO 1557 RDD201	1	31*	70912	MANUAL OWNERS DMS-18
2	63	13919	WASHER LOCK HEL SPR #4 ZP	6	30	70913	RETAINING RING EXT 0.625 E
REF	62	14241	LAMP ID RED 220V 1/2" HOLE	1	29	70966	CON CABLE GLAND MCG-I/2
2	61	14524	SCREW MCH 4-40X0.250 PHPH	2	28	71011	M-DECAL DOUGHXPRESS
4	60	14605	NUT 5/16-18 ZPS	REF	27	71057	RELAY SPST 40A 220V
2	59	14621	NUT 6-32 ZPS	REF	26	72231	TERM BD 601-3-KT37.38.39
1	58	14696	LOCKNUT 1/2" APPL BL50	REF	25	72495	CORDSET 220V 14/3 SJTOW 6-20P
6	57	15339	SCREW MACHINE 10-24 X .500 PHPH	3	24	79418	WASHER LOCK HEL SPR 3/8 ZP
1	56	15547	WASHER FLT .531x1.000x.063 ZPS	REF	23	84368	RELAY SS 50A 90-280VAC INPUT
4	55	16187	PLUG TUBE 1.5x3x.083-.134 BLK	1	22	8601262	WASHER FLT .406X1.00 HAYSITE
2	54	16709	WASHER FLT .156x0.375x.047 ZPS	4	21	87619	NUT 5/16-18 JAM
REF	53	19488	RESISTOR 5K, 20 WATT OHMITE	1	20	9150050	TXM-15 CONTROL BOX ASSEMBLY
4	52	21482	SCREW TAP 8x0.500 PHPH	1	19	9154042	TXM-15 CONTROL BOX COVER ANGLED
1	51	25143	KNOB PHENOLIC 1/2-20 4 ARM	1	18	9161130	20E/DMS-18 ADJ ROD ASSY
1	50	25151	NUT 1/2-20 JAM	1	17	9860082	ASSEMBLY, HANDLE DMS-18D
1	49	27144	SCREW SET 1/4-20x0.500 SS	1	16	9860102	DMS-18 MAIN ARM WELDMENT WITH STOP
3	48	28159	SCREW CPSKT 3/8-16x1.250	1	15	9860170	DMS-2-18 UPPER PLATEN ASSY
REF	47	29579	CAPACITOR .03 MFD 1000VDC	1	14	9860180	DMS-2-18 LOWER PLATEN
8	46	30910	WASHER LOCK HEL SPR 5/16 ZP	2	13	9860230	DMS-18 SHAFT LINKAGE ASSY
1	45	33605	DECAL, UNPLUG MACHINE	1	12	9860270	DMS-18 FRAME WELDMENT
REF	44	37842	SWITCH ROCKER DPST POWER	2	11	9861005	LINK PIN LONG
1	43	40980	PLUG HOLE 3/4" STL NI PLATED	1	10	9861111	DMS-18 MAIN SHAFT
4	42	59902	LEVELER 3/8-16x2-NS-NYLON	4	9	9861146	DMS-18 UPPER PLATEN JACK
1	41	6101013	DM 18 HANDLE OUTER	1	8	9861163	INSULATOR, HANDLE BRACKET
2	40	63320	BEARING WSHR .500x0.937x.031	1	7	9861166	DEBRIS CATCH
1	39	63622	BEARING THRUST .500x0.937x.078	1	6*	9861174	DMS-X SERIES PACKAGING
2	38	65811	SCREW FHSKT 1/4-20 X .875 SS	1	5	9862313	DMS-18 PIVOT STOP SLEEVE
1	37*	69086	WIRE KIT TXM-15 220v	1	4	9862316	LINK PIN SHORT
4	36	70009	WASHER FLT .406x0.813x.080 ZPS	4	3	9862317	LINK SPACER
2	35	70128	WASHER FLT .125x0.313x.025 ZPS	1	2	9863229	PLATEN ADAPTER DMS-18D
1	34	70268	DECAL HIX ID. 3" X 3" SILVER	1	1	9863230	HANDLE BRACKET DMS-18D
QTY.	ITEM #	PART #	TITLE	QTY.	ITEM #	PART #	TITLE



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NOTES:
I. REFERENCE MODEL 9860110.
WIRING DIAGRAM 9866000.
WIRING KIT 69086.

70908
DMS-2-18 220V

